Make 2 part plaster mold

- white clay slab (water soluble) + put object

- make box around it

- demarcation lines on half of the object where the 2 halfs of the plaster mold will meet

- put registration marks

- put object till half in the red clay and clean on the demarcation line

- put releaser on that half of the object

- prepare plaster, pour and let it set 1 hour

- release 4 sided box and take of the slab of red clay

- take of clay from the object

- put oil, soap or releaser on second half of the boject and pour plaster again on second half let set and clean.